





# CARBON – CA14

# CERMET – CE14 🕅

14mm carbon potentiometers with plastic housing and Ingress Protection rating type IP 54 (high level of protection against dust and also against water splashing), according to IEC 60529. Plastic materials can be self-extinguishable according to UL 94 V-0 under request.

Through-hole and SMD configurations are available. Terminals and collector are normally manufactured in tinned brass, although versions with steel terminals are also available under request. Terminals for through-hole models can be provided straight or crimped, which helps hold the component to the PCB during soldering.

Tapers can be linear, log and antilog; special tapers can also be studied.

ACP's potentiometers can be adjusted from either the front or the back, both in the horizontal and the vertical adjustment types. Thumbwheels and shafts can be ordered either separately or already inserted in the potentiometer.

Potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (standard is at 50% rotation).
- Housing and rotor color.
- Mechanical life.
- Click effect (up to 38 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

### Applications

14mm potentiometers are mainly used in control applications in different markets:

- Electronic household appliances, heating, ventilation and air conditioning (HVAC) equipment, thermostats.
- Automotive: HVAC controls, lighting regulation (position adjustment and sensing), dimmers, seat heating controls.
- Industrial electronics: multimeters, oscilloscopes, time relays, measurement and test equipment.

14mm cermet potentiometers with plastic housing and Ingress Protection rating type IP 54 (high level of protection against dust and also against water splashing), according to IEC 60529. Plastic materials (housing and rotor) are self-extinguishable according to UL 94 V-0. ACP's cermet potentiometers have better thermal stability, allow for higher thermal dissipation and withstand higher temperatures than carbon potentiometers.

Through-hole and SMD configurations are available. Terminals and collector are manufactured in tinned brass, although versions with steel terminals are also available under request. Terminals for through-hole models can be provided straight or crimped, which helps hold the component to the PCB during soldering.

Tapers can be linear, log and antilog; special tapers can also be studied.

ACP's potentiometers can be adjusted from either the front or the back, both in the horizontal and the vertical adjustment types. Thumbwheels and shafts can be ordered either separately or already inserted in the potentiometer.

Potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing and rotor color.
- Mechanical life.
- Click effect (up to 38 detents available).

### **Applications**

14mm cermet potentiometers are used in applications where either the operating temperature is high, or where the applications requires product with excellent ohmic value stability:

- Electronic appliances: boilers, water heaters.
- Automotive: climate controls, position sensors.
- Industrial electronics: multimeters, oscilloscopes, time relays, measurement and test equipment.

# CA14 R CE14 R HOW TO ORDER

EXAMPLE: CA14NV12,5-10KA2020 10DT SNP PI WT-14117-BA

EXAMPLE: CE14NV12,5-10KA2020 10DT SNP PI WT-14117-BA-V0

Standard features				Extra features				Assembled accessory										
Series	Rotor	Model	Packg.	Ohm value	Taper	Tol.	Life	Track	Detents	Snap in	Housing	Rotor	Wiper	Lin.	Assembly	Ref #	Color	Flam.
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15		16		
CA14/CE14	Ν	H2,5		- 10K	А	2020			10DT	SNP			PI		WT	14117	-BA	-V0

CA14 Through-hole	CA14 SMD	CE14 Through-hole and SMD	
	14mm		
	IP 54 (dust-proof) On request: Self-extinguishable, to meet UL 94 V-0		
Carbon technology	Carbon technology, special for high temperature	Cermet	
Blue housing + white rotor	Brown housing + grey rotor	Brown housing + white rotor	
	Bulk		
	at 50% ±15°		
	Straight, without crimping.		
Resistive value marked on housing. Others on request.			
	Carbon technology	14mm         IP 54 (dust-proof)         On request: Self-extinguishable, to meet UL 94 V-0         Carbon technology       Carbon technology, special for high temperature         Blue housing + white rotor       Brown housing + grey rotor         Bulk       at 50% ±15°         Straight, without crimping.	

Customized products: A drawing is requested when ordering a customized product. Series, rotor, model and total resistive value are indicated before the code that includes all special specifications. Example: CA14PH2,5-10K CODE C00111.

CA1	4 🔳 CI	E14												
2 - Ro	otors													
В	D	E		F	G	K		Μ	Ν		Ρ	Т	Х	Z
3 - Mo	odel a	nd	pitch											
HO	HC0	ł	H2,5	H4	H5	F	HA5	I	HL5	V12,	5	VA12,	5 VI	L12,5
VR12,	5 V1	5	VJ15	(V15)	) CFF	= V	17,5	V	D7,5	VD1	1 V	SMD	VSMD	C\
			HS	GMD (U	Inder r	eque	st, no	ot re	eadily a	ivailab	ole)			
4 - Pa	ckagi	ng			т	roug	h-hc	ole			SN	1D mo	dels	
Bulk					(blar	(blank) <sup>(1)</sup> (blank) <sup>(1)</sup>				.(1)				
T&R (Tape and 13" reel)				(N.A.) <sup>(2)</sup>				T&R						
T&R (T	ape ar	nd 1	5" ree	el)		(N./	A.) <sup>(2)</sup>					T&R15	5	
(1) If blan	k, bulk pa	ickag	jing is im	plied. (2)	N.A., Not	Applic	able: Ta	ape a	nd Reel pa	ackaging	g is only	available	for SMD te	erminals
5 - Re	sistar	ce	value	•										
100Ω 2	200Ω 2	20Ω	250Ω	470Ω	500Ω	1KΩ	2KΩ		500KΩ	1MΩ	2MS	2 2M2Ω	2 4M7Ω	5MS
100	200 2	20	250	470	500	1K	2K		500K	1M	2M	2M2	4M7	5M
Other res	istive valı	les a	vailable	on reque	st.									
6 - Re	sistar	ce	law /	taper										
Lin - L	inear										A			
Log - l	_ogarit	hmi	ic								В			
Antilog	ı - Anti	loga	arithm	ic							С			
- Spec	ial tap	ers	have o	codes	assign	ed:			(	CODE	YXX	XXX		
<u>7 - To</u>	leranc	e												
±20%			±30	)%		+50%	6,-30	%		±10	1%		±5	%
2020			303	30		50	030			101	0		050	)5
8 - Op	eratin	g L	.ife (C	ycles										
Standa	ard (1.0	000	cycle	s)								(	leave b	lank)
otaria														

3 - Cut hack - Open circuit.		
Open circuit at beginning of track, fully CCW	PCI	
Open circuit at end of track, fully CW	PCF	
10 - Detents (DT)		
One detent at the beginning	DTI	
One detent at the end	DTF	
X number of detents	XDT: 10DT	

Special detents are available on request: If you need to assign a voltage value to each detent, please inquire.

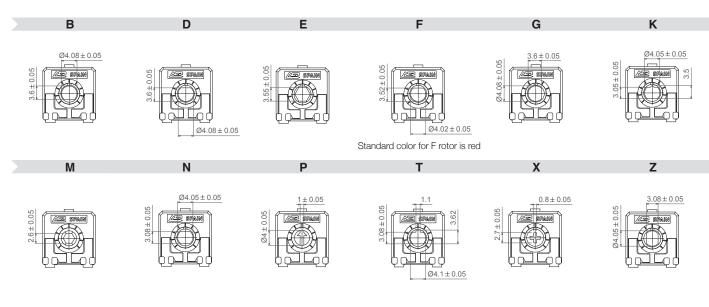
SNAP IN P		S	NP
SNAP IN R			NR
<u> </u>			
Shorter tip of terminal, TPXX, where XX is tip length (under re	quest)		ex: TP30
Steel Terminals			SH
12 - Housing			
Color: For colors other than standard: -See color chart below-	CJ-co	olor, ex., re	d: CJ-RO
13 - Rotor			
Color: For colors other than standard: -See color chart below-	RT-co	lor; ex., blu	ue: RT-AZ
<ul> <li>* Self-extinguishable property, V0, for housing and r By default, carbon is non self-extinguishable, cermet is Self-exti For carbon: self-extinguishable property can be added. V0 mea and rotor are V0. If only the housing needs to be V0, then CJ-V If only rotor: RT-V0</li> <li>14 - Wiper</li> </ul>	inguishable ans housing	l ,	lank) V0 ), RT-V0
Wiper position (Standard: 50% ± 15°)		(leave bl	ank)
Initial or CCW		PI	
Final or CW		PF	
Others: following clock positions; at 3 hours: P3H		PXH, ex:	РЗН
Wiper torque (Standard: <2.5Ncm, for detents: <3.5)		(leave bl	ank)
Low torque, < 1.5Ncm		PGE	3
15 - Linearity			
Not controlled		(leave bl	ank)
Independent linearity controlled & below x%, for example, 3%: I	LN3% L	Nx%; ex:	LN3%
Absolute linearity controlled & below x%		LAx9	6
Other features could be available on request, please, ask.			
16 - Potentiometers with assembled accessories			
Assembled from terminal side		WT	
Assembled from collector side		WTI	
Accessory Reference See list of shafts and thumbwheels available	Ev	-XXXXX 44 xample: 14	
Color of shaft or thumbwheel		xample, w	
Non self-extinguishable. Self-extinguishable according to stand UL 94 (-V0 in box 17 modifies only the accessory, please, note.	ard	(leave blai -V0	
For ordering spare accessories: Accessory reference - color- flammability. Ex. 14117-AZ-V0 is a blue self-extinguishable 14117 thui	mbwheel	XXXX	K-YY-V0
Color chart for rotor, housing and accessories			
Black <sup>(1)</sup> White Neutral Transp. Red Green Yello	w Blue	Grey	Brown

(1) black is not an option for housings.

Specifications on this catalog are for reference only, as they are subject to change without notice.

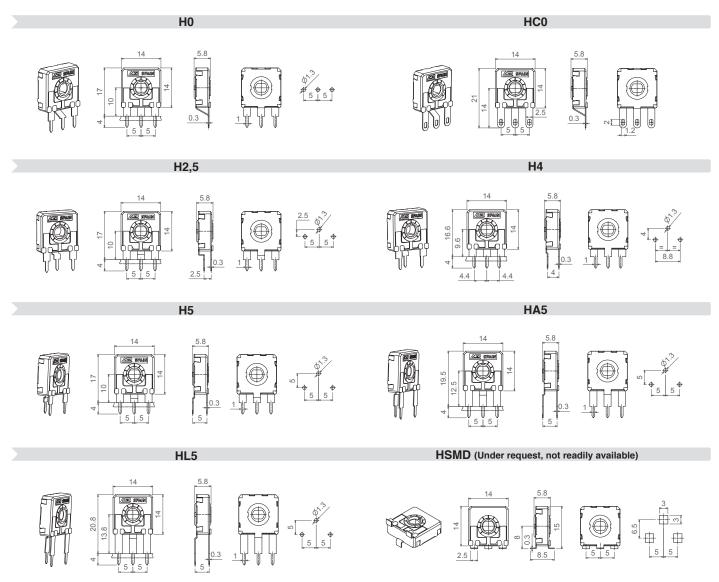
Rotors

Rotors are drawn in their standard positioning, 50% of rotation. Alternative delivery positioning can be requested. Accessories in this catalogue are designed for N, Z and T rotors, unless otherwise stated.



Models

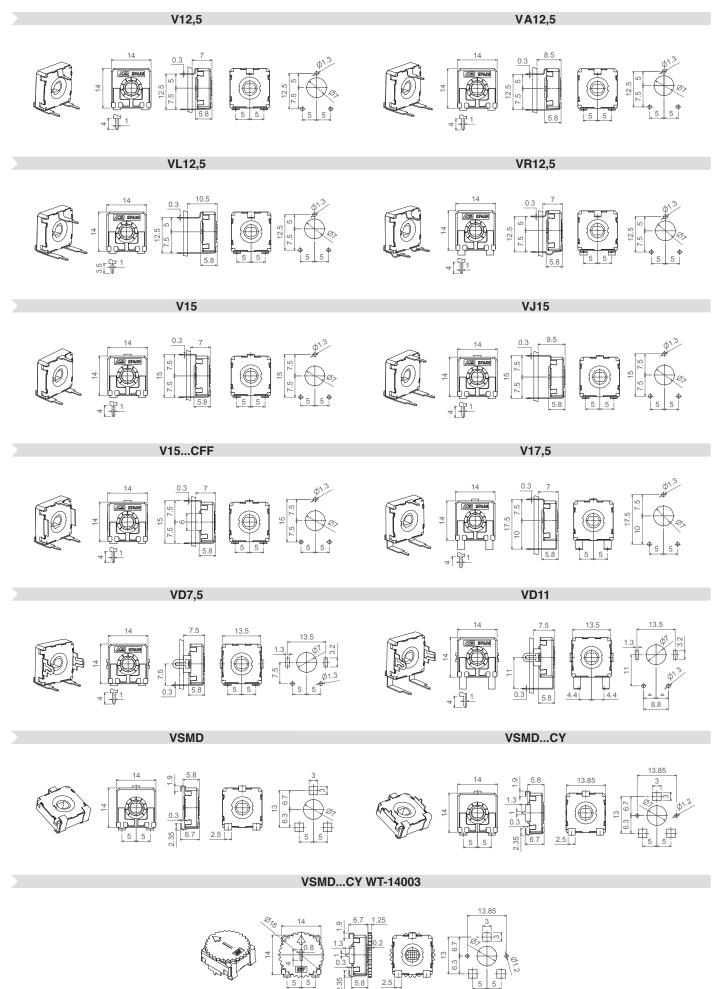
All models shown here have the most common rotor for 14mm potentiometers: the N rotor. Different rotors are available from the menu above.



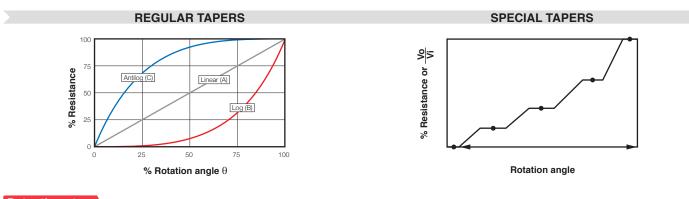
Specifications on this catalog are for reference only, as they are subject to change without notice.

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The standard taper is linear (A). Log (B) and Antilog (C) tapers are also available, as well as special tapers according to customer's specifications. For example, a special taper can be matched with a potentiometer with detents (click effect), to guarantee a value in a specific position – see "detents" section.-



#### Potentiometers with cut track

The cut track is an area with very high resistive value, resulting in an open circuit. It is widely used in lighting applications. Mechanical life with cut track needs to be confirmed.

PCI = Cut at initial position, when the potentiometer is turned fully counter clockwise.

PCF = Cut at final position, when the potentiometer is turned fully clockwise.

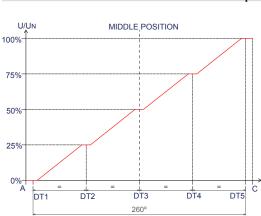
Other positions are available on request.



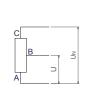
# Potentiometers with detents

ACP's patented detent (DT) feature is especially suitable for control applications where the end user will turn a knob inserted in the potentiometer. Detents can be used to add a click feeling to the turning of the potentiometer or to control the position in which the wiper is placed, assuring a particular output value with a narrow tolerance.

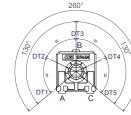
Detents can be light or strong, or even a combination of different feelings. They can be evenly distributed along the angle (standard) or tailored to match customers' request. They can also be combined with special tapers: constant value areas, open circuit zone, different slopes, etc. One common example is a potentiometer with detents and matching non-overlapping voltage values in specific angular positions used to feed in a voltage value to a microprocessor:



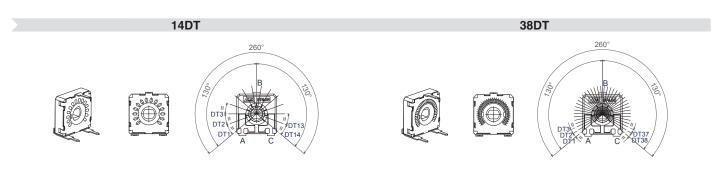
# Example of 5DT with control of value in each DT.







Examples of some potentiometers with detents:



Number of standard detents (evenly distributed) already available. Other configurations are available under request.	1 (Initial, final or central), 3, 4, 5, 6, 7, 8, 9, 10, 13, 14, 17, 22, 27, 38.
Maximum number of detents for feeling only	38
Maximum number of detents when the voltage value in each detent is controlled and non-overlapping.	14

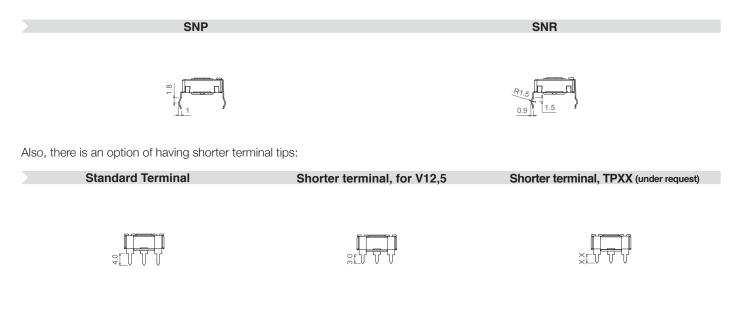
Our patented design with two wipers has improved the performance of these potentiometers, giving them more stable electrical parameters, improved reliability and Contact Resistance Variation (CRV) and narrower tolerances for detent positioning.

For potentiometers with detents, mechanical life is also 1.000 cycles, if no additional cycles are mentioned. Up to 10.000 cycles are available. Please, indicate the number of cycles needed with LV (number of cycles), for example: LV10, for 10.000 cycles.

#### Terminals

Potentiometers with detents

By default, terminals are always straight, as shown on the "models" section. ACP can provide crimped terminals (with snap in, "SNP" or "SNR") to better hold the component to the PCB during the soldering operation.



Possibilities for insertion of accessories

Accessories can be mounted on potentiometers through either the front side (WT) or the collector side (WTI). For the specific angular position of shafts with planes, a drawing with the exact position is requested.

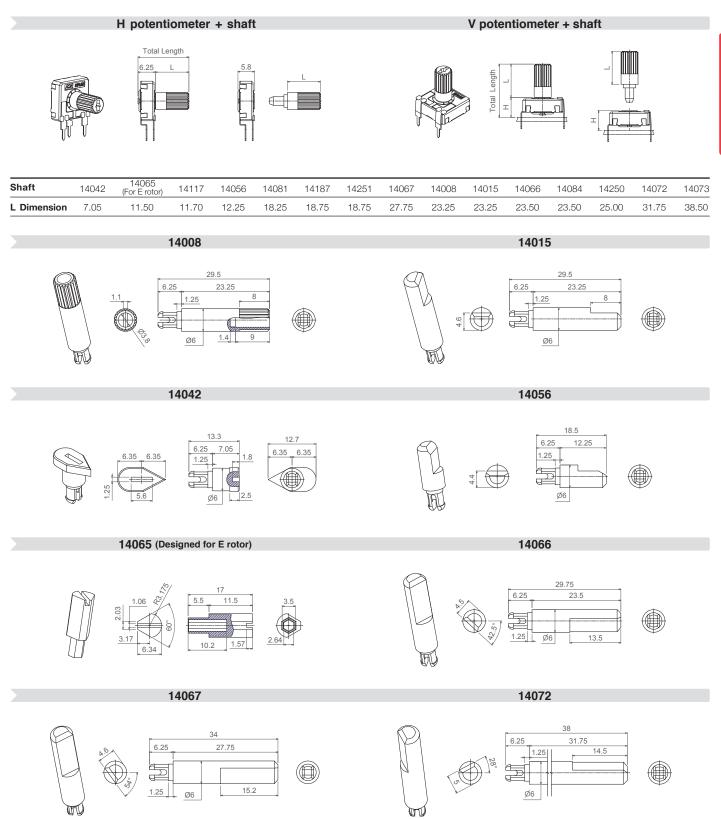
WT Front side	WTI Collector side	WT Front side	WTI Collector side

### Shafts

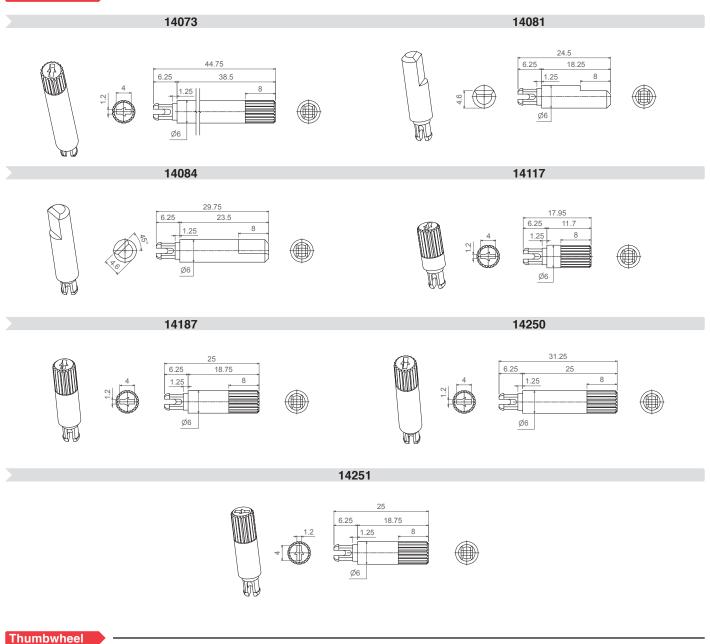
Shafts are available in different colors (color chart in "how to order" section) and with self-extinguishable property, according to UL 94 V-0, under request. ACP can study special shaft designs.

Shafts can be sold separately or delivered already mounted on the potentiometer at ACP.

When a shaft is mounted, the distance from the top of the potentiometer to the top of the shaft is marked with "L" in the table below, as shown in the drawings:

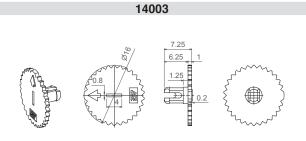


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Thumbwheels are available in different colors (color chart in "how to order" section) and with self-extinguishable property according to UL 94 V-0, under request.

Thumbwheels can be mounted on the potentiometers at ACP or sold separately. ACP can study special thumbwheel designs.



# Packaging

# Bulk packaging:

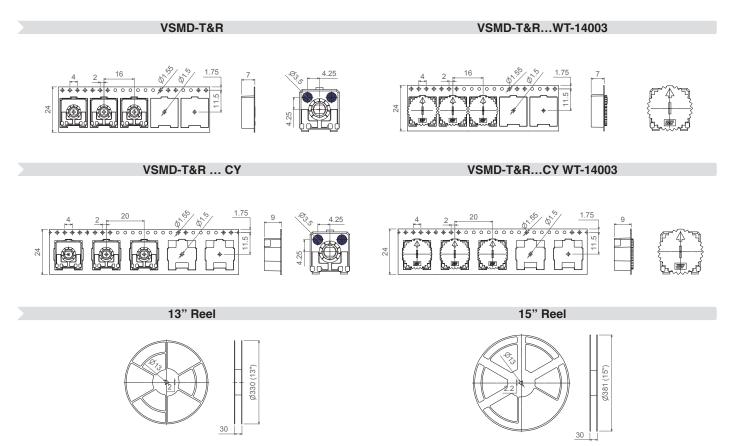
Potentiometer model	With shaft or thumbwheel inserted?	Pieces per small box (150 x 100 x 70)	Pieces per bigger box (250 x 150 x 70, CG on description)	
H2,5 - H4 - H5- HA5- HL5- H0	None, only potentiometers.	200 150 for models with*	700 600 for VJ15 - V17,5 - VD7,5 500 for VD11	
HC0 - V12,5 - V15 - VA12,5 VL12,5 - VJ15 - V17,5*	14003, 14117, 14042, 14056, 14065	100	400 350 for models with*	
VD11* - VD7,5* - VR12,5	14008, 14015, 14066, 14067, 14072, 14073, 14081, 14084, 14187, 14250.	75	To be determined.	

For models with \* and an inserted accessory, please, inquire about the quantity per box in that case. Optional box 140x140x70 is available on request.

# Tape & Reel packaging:

	With thumbwheel inserted?	13" Reel (Standard), with 24mm width tape	15" Reel, with 24mm width tape
VSMD	None, only potentiometers.	500 pcs per reel, 16mm step between cavities.	800 pcs per reel, 16mm step between cavities.
VSIVID	14003	450 pcs per reel, 16mm step between cavities.	To be determined.
VSMD CY	None, only potentiometers.	350 pcs per reel, 20mm step between cavities.	500 pcs per reel, 20mm step between cavities.
VSIMD OT	14003	350 pcs per reel, 20mm step between cavities.	To be determined.
HSMD		To be determined	To be determined.

The 13" reel is the standard. For the 15" reel, T&R15 is added to the description.



Electric Specifications

These are standard features; other specifications and out of range values can be studied on request.

	CA14 Through-hole	CA14 SMD	CE14 Through-hole and SMD			
Range of resistance values* Lin (A) Log (B) Antilog (C)	100Ω ≤ Rn ≤ 5MΩ 1 KΩ ≤ Rn ≤ 2M2Ω	100Ω ≤ Rn ≤ 1MΩ 1 KΩ ≤ Rn ≤ 1 MΩ	100Ω ≤ Rn ≤ 5MΩ 1 KΩ ≤ Rn ≤ 2M2Ω			
$\begin{tabular}{lllllllllllllllllllllllllllllllllll$	+50%, -30% (out of range)	- ±30% ±40% ±50% -	- ±20% ±20% ±30%			
Variation laws	Lin (A),	Lin (A), Log (B), Antilog (C). Other tapers available on request				
Residual resistance	Rn ≤ 400Ω ≤ 2Ω; Rr	≤2Ω				
CRV - Contact Resistance Variation (dynamic)						
CRV - Contact Resistance Variation (static)		Lin (A) Electrical Angle 245°±20° ≤ 5%Rn. Other tapers, please inquire				
Maximum power dissipation** Lin (A) Log (B), Antilog (C)	0.2	0°C 5W 3W	at 70° C. 0.7W 0.30W			
Maximum voltage Lin (A) Log (B), Antilog (C)	250VDC 200VDC					
Operating temperature	-25°C +70°C (	-25°C +70°C (+85°C on request)				
Temperature coefficient $100\Omega \le \text{Rn} \le 10\text{K}\Omega$ $10\text{K}\Omega < \text{Rn} \le 5\text{M}\Omega$	+200/ -300 ppm +200/ -500 ppm	+200/ -500 ppm +200/ -1000 ppm	±100 ppm ±100 ppm			

\* Out of range ohm values and tolerances are available on request, please, inquire.

\*\* Dissipation of special tapers will vary, please, inquire.

	CA14 Through-hole	CA14 SMD	CE14 Through-hole and SME			
Resistive element	Carbon technology	Carbon technology	Cermet			
Angle of rotation (mechanical)		$265^{\circ} \pm 5^{\circ}$				
Angle of rotation (electrical)	245° ± 20°					
Wiper standard delivery position	50% ± 15°					
Max. stop torque		10 Ncm				
Max. push/pull on rotor		50 N				
Wiper torque*	<2.5 Ncm Potentiometers with detents: <3.5 Ncm					
Mechanical life	1.000 cycles (many more available on request, please, inquire)					

\* Stronger or softer torque feeling is available on request.

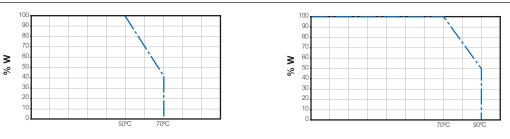
Test results

The following typical test results (with 95% confidence) are given at 23°C ±2°C and 50% ±25% RH.

	CA14 Through-	CA14 Through-hole and SMD		CE14 Through-hole and SMD	
	Test conditions	Typical variation of Rn	Test conditions	Typical variation of Rn	
Damp heat	500 h. at 40°C and 95% RH	+5%, -2%	500 h. at 40°C and 95% RH	±2%	
Thermal cycles	16 h at 85°C, plus 2 h at –25°C	±2.5%	16 h at 90°C, plus 2 h at –40°C	±2%	
Load life	1.000 h. at 50°C	+0%; -5%	1.000 h. at 70°C	±2%	
Mechanical life	1.000 cycles at 10 c.p.m. and at 23°C ± 2°C	±3%	1.000 cycles at 10 c.p.m. and at 23°C ± 2°C	±2%	
Storage (3 years)	3 years at 23°C ± 2°C	±3%	3 years at 23°C ± 2°C	±1%	

Power derating curve:

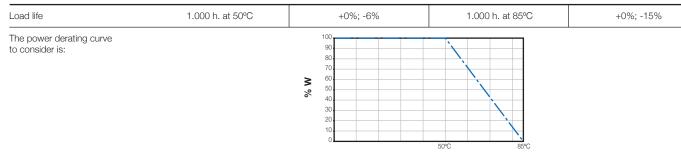
#### CA14 Through-hole and SMD



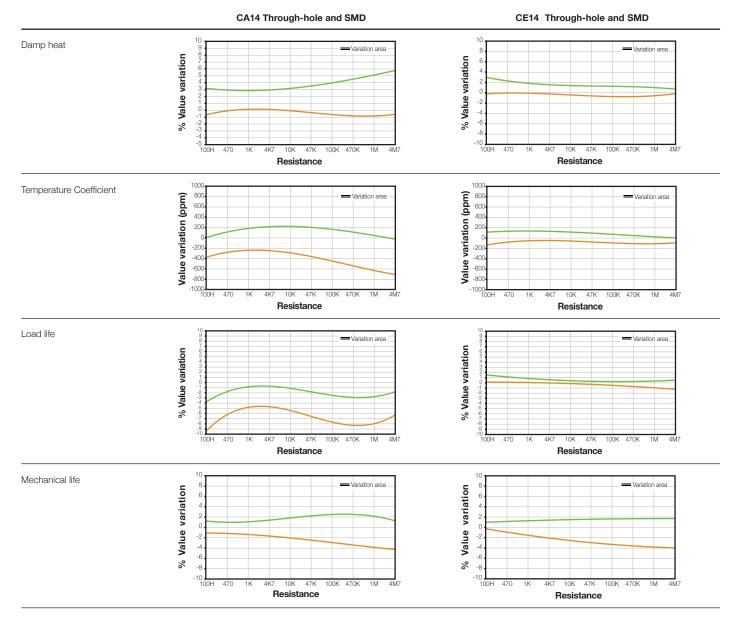
CE14 Through-hole and SMD

## For temperatures out of range

The normal operation temperature for a carbon ACP potentiometer is -25°C to +70°C. When the temperature goes up to 85°C, the following variations should be observed:



Representation of the typical variation of nominal resistance (with 95% confidence) throughout the ohm value range:



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